

The manufacturer may use the mark:



Revision 2.0 August 26, 2024 Surveillance Audit Due August 01, 2027

Certificate / Certificat Zertifikat / 合格証

L&T 2103054 C001

exida hereby confirms that the:

Trunnion Mounted Ball Valve

L&T Valves Limited Tamilnadu - India

Has been assessed per the relevant requirements of:

IEC 61508 : 2010 Parts 1-2

and meets requirements providing a level of integrity to:

Systematic Capability: SC 3 (SIL 3 Capable)

Random Capability: Type A, Route 2_H Device

PFH/PFD_{avg} and Architecture Constraints must be verified for each application

Safety Function:

The Ball Valve will move to the designed safe position per the actuator design within the specified safety time.

Application Restrictions:

The unit must be properly designed into a Safety Instrumented Function per the Safety Manual requirements.





Evaluating Assessor

Certifying Assessor

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Systematic Capability: SC 3 (SIL 3 Capable) Random Capability: Type A, Route 2_H Device

PFH/PFD_{avg} and Architecture Constraints must be verified for each application

Systematic Capability:

The product has met manufacturer design process requirements of Safety Integrity Level (SIL) 3. These are intended to achieve sufficient integrity against systematic errors of design by the manufacturer.

A Safety Instrumented Function (SIF) designed with this product must not be used at a SIL level higher than stated.

Random Capability:

The SIL limit imposed by the Architectural Constraints must be met for each element. This device meets *exida* criteria for Route $2_{\rm H}$.

Versions:

Valve Type	Bore Sizes	Pressure Class	
Trunnion Mounted Ball Valve – 2 pc	2" to 24"	150# to 2500#	
Trunnion Mounted Ball Valve – 3 pc	8" to 56"	150# to 2500#	

IEC 61508 Failure Rates in FIT*

Static Application – Clean Service	λ_{SD}	λ _{su}	λ_{DD}	λ _{DU}
Full Stroke	0	0	0	607
Tight Shut-Off	0	0	0	1098
Open on Trip	0	71	0	536

* FIT = 1 failure / 10^9 hours

SIL Verification:

The Safety Integrity Level (SIL) of an entire Safety Instrumented Function (SIF) must be verified via a calculation of PFH/PFD_{avg} considering redundant architectures, proof test interval, proof test effectiveness, any automatic diagnostics, average repair time and the specific failure rates of all products included in the SIF. Each element must be checked to assure compliance with minimum hardware fault tolerance (HFT) requirements.

The following documents are a mandatory part of certification:

Assessment Report: L&T 21/03-054 R003 V2R1 (or later)

Safety Manual: FSM-001 R3 (or later)



Trunnion Mounted Ball

Valve

80 N Main St Sellersville, PA 18960